

List of Approved PRESSURE PARTS Welding Consumables Vendors (as on 20.09.2025)

| Vendor No | Vendor Name | Mat Group | Description | Size Detail | Brand | Vendor Type |
|-----------|-------------------------------------|-----------|------------------------------------|--------------------------------------|----------------------|---------------|
| 10081 | ESAB INDIA LTD | DRMFL | FUSED SAW FLUX FOR DRUM WELDING | NOT APPLICABLE | OK FLUX 10.71L | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | DRMFL | FUSED SAW FLUX FOR DRUM WELDING | NOT APPLICABLE | MAXFLUX SAF-723 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | DRMFL | FUSED SAW FLUX FOR DRUM WELDING | NOT APPLICABLE | AUTOMELT B71 | Manufacturer |
| 11712 | TAPADIA ENGINEERS & TRADERS P.LTD. | DRMFL | FUSED SAW FLUX FOR DRUM WELDING | NOT APPLICABLE | TAPADIA GR-80(M) | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | DRMFL | FUSED SAW FLUX FOR DRUM WELDING | NOT APPLICABLE | MF-38 | Foreign Agent |
| 11712 | TAPADIA ENGINEERS & TRADERS P.LTD. | FINFL | FUSED SAW FLUX FOR TUBE TO FIN WEL | NOT APPLICABLE | BRAND NAME : TPD-50S | Manufacturer |
| 20563 | VOESTALPINE BOHLER WELDING | MIGA2 | GTAW WIRE FOR T92 | DIA.0.8,1.0 & 1.2MM | THERMANIT 616 | Manufacturer |
| 10081 | ESAB INDIA LTD | MIGA4 | ER80S-B2 BULK PACK GMAW WIRE | DIA.1.2MM | UNION ER 80S B2 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | MIGA4 | ER80S-B2 BULK PACK GMAW WIRE | DIA 1.20 MM | AUTOMIG 80 S B2 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | MIGA4 | ER80S-B2 BULK PACK GMAW WIRE | DIA.1.2 MM | MG-S80B2F | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | MIGA4 | ER80S-B2 BULK PACK GMAW WIRE | DIA.1.2MM | UNION ER 80S B2 | Manufacturer |
| 21991 | SPECIAL METALS WELDING PRODUCTS | MIGN1 | GMAW WIRE ERNiCRFe-7A | DIA.0.8,0.9 & 1.0MM | INCONEL 52M | Manufacturer |
| 10785 | ADOR WELDING LIMITED | MIGW1 | GMAW WIRE ER 70S - A1 | DIA 0.8MM | AUTOMIG 70SA1 | Manufacturer |
| 13690 | GEE LIMITED, | MIGW1 | GMAW WIRE ER 70S - A1 | DIA: 0.8 MM (700 GM -1KG SPOOL) | GM 70SA1 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | MIGW1 | GMAW WIRE ER 70S - A1 | DIA.0.8,0.9,1.0,1.2 & 1.6MM | MG-S70SA1 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | MIGW1 | GMAW WIRE ER 70S - A1 | DIA.0.8,1.0 & 1.2MM | UNION I MO | Manufacturer |
| 21461 | INDUSTRIA NAZIONALE ELETTRODI S.p.A | MIGW1 | GMAW WIRE ER 70S - A1 | DIA. 0.8MM | INEFILG2MO | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | MIGW2 | GMAW WIRE ER 80S - B2 | DIA.1.2 & 1.6MM | AUTOTHERME-CR-MO1 | Manufacturer |
| 13690 | GEE LIMITED, | MIGW2 | GMAW WIRE ER 80S - B2 | DIA.1.2MM | GM80S-B2 | Manufacturer |
| 14791 | ANAND ARC LTD., | MIGW2 | GMAW WIRE ER 80S - B2 | DIA. 0.8 MM | ER 80S-B2 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | MIGW2 | GMAW WIRE ER 80S - B2 | DIA.1.0,1.2 & 1.6MM | MG-S 80 B2F | Foreign Agent |
| 91875 | Arya Engineering | MIGW2 | GMAW WIRE ER 80S - B2 | DIA.1.20MM | SMG-80B2 | Indian Agent |
| 20047 | KANEMATSU TRADING CORPORATION | MIGW3 | ER 90S-B3 GMAW WIRE | DIA 0.8, 0.9, 1.0, 1.2, 1.4 & 1.6 MM | | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | MIGW3 | ER 90S-B3 GMAW WIRE | DIA.0.8,1.0 & 1.2MM | | Manufacturer |
| 21411 | METRODE PRODUCTS LIMITED, | MIGW3 | ER 90S-B3 GMAW WIRE | DIA.0.8,0.9,1.0 & 1.2MM | | Manufacturer |
| 21461 | INDUSTRIA NAZIONALE ELETTRODI S.p.A | MIGW3 | ER 90S-B3 GMAW WIRE | DIA.1.0,1.2 & 1.6MM | INEFIL B3 | Manufacturer |
| 11784 | VENUS WIRE INDUSTRIES PVT LTD | MIGW4 | GMAW WIRE ER347 | DIA.0.8,0.9,1.0 & 1.2MM | VENUS 347SI | Manufacturer |
| 14400 | ADOR WELDING LIMITED | MIGW4 | GMAW WIRE ER347 | DIA.0.8MM | MIG-120S SI | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | MIGW4 | GMAW WIRE ER347 | DIA.0.8,1.0, & 1.2MM | MG-S347S | Foreign Agent |
| 10785 | ADOR WELDING LIMITED | MIGW5 | GMAW WIRE ERNiCr3 | DIA 0.8 MM | AUTOMIG NICR-3 | Manufacturer |
| 13690 | GEE LIMITED, | MIGW5 | GMAW WIRE ERNiCr3 | DIA 0.8 MM | GEE GM 821 | Manufacturer |
| 14400 | ADOR WELDING LIMITED | MIGW5 | GMAW WIRE ERNiCr3 | DIA.0.8,MM | MIG-521 | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | MIGW5 | GMAW WIRE ERNiCr3 | DIA 0.8 MM | GMM MIG NICR3 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | MIGW5 | GMAW WIRE ERNiCr3 | DIA.0.8,1.2 & 1.6MM | MG-S70NCB | Foreign Agent |
| 20067 | VOESTALPINE BOHLER WELDING | MIGW5 | GMAW WIRE ERNiCr3 | DIA.0.8,1.0 & 1.2MM | UTP A 68HH | Manufacturer |
| 22391 | LINCOLN ELECTRIC FRANCE S.A.S | MIGW5 | GMAW WIRE ERNiCr3 | DIA.0.8,1.0,1.2 & 1.6MM | NIFIL 600 | Manufacturer |
| 13211 | D&H INDIA LIMITED | MIGW6 | GMAW WIRE ER90S - B9 | DIA.0.8MM | SUPERMIG-90S-B91 | Manufacturer |
| 13690 | GEE LIMITED, | MIGW6 | GMAW WIRE ER90S - B9 | DIA.0.8MM | GM 90S-B9 | Manufacturer |
| 20563 | VOESTALPINE BOHLER WELDING | MIGW6 | GMAW WIRE ER90S - B9 | DIA.0.8,1.0 & 1.2MM | THERMANIT MTS 3 | Manufacturer |
| 22391 | LINCOLN ELECTRIC FRANCE S.A.S | MIGW6 | GMAW WIRE ER90S - B9 | DIA.0.8,1.0,1.2 & 1.6MM | CARBOFIL CRM091 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | MIGW8 | GMAW WIRE ER80S-G 1Cr Mo | DIA 0.8 MM | AUTOMIG 80SG | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | MIGW8 | GMAW WIRE ER80S-G 1Cr Mo | DAI.0.8,0.9,1.0 & 1.2,1.4 & 1.6MM | MG-S1CM | Foreign Agent |
| 21461 | INDUSTRIA NAZIONALE ELETTRODI S.p.A | MIGW8 | GMAW WIRE ER80S-G 1Cr Mo | DIA. 0.8MM | INEFIL CROMO1 | Manufacturer |
| 91270 | VEEPEES INDIA, | MIGW8 | GMAW WIRE ER80S-G 1Cr Mo | DIA. 0.8MM | KC-81CMA | Indian Agent |
| 13690 | GEE LIMITED, | MIGW9 | GMAW WIRE ER90S-G 2Cr Mo | WCPI-156/00 DIA OF WIRE 0.80 MM | GM 90SG | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | MIGW9 | GMAW WIRE ER90S-G 2Cr Mo | DAI.0.8,0.9,1.0 & 1.2,1.4 & 1.6MM | MG-S2CM | Foreign Agent |

E SURESH

Engineer / SDC

Materials Management

Bharat Heavy Electricals Limited
Tiruchirappalli, Tamil Nadu - 620 014R. ARIVAZHAGAN
Dy. General Manager
Welding Technology Centre
BHEL, TRICHY - 620 014M. KURINJIARASI
Manager / Purchase / WC & CPSP
Materials Management
Bharat Heavy Electricals Limited
Tiruchirappalli, Tamil Nadu - 620 014

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|-----------|-------------------------------------|-----------|--------------------------|--------------------------------------|-------------------|-----------------|
| 20563 | VOESTALPINE BOHLER WELDING | MIGW9 | GMAW WIRE ER90S-G 2Cr Mo | DAI.0.8,0.9,1.0 & 1.2,1.4 & 1.6MM | UNION I CRMO910 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | MIGWA | GMAW WIRE FOR T23. | DAI.0.8,0.9,1.0 & 1.2MM | TGS-2CW | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | MIGWA | GMAW WIRE FOR T23. | DIA. 0.8, 1.0 & 1.2MM | UNION I P23 | Manufacturer |
| 23730 | NIPPON STEEL TRADING CORPORATION. | MIGWA | GMAW WIRE FOR T23. | DAI.0.8,0.9,1.0 & 1.2MM | T-HCM2S | Channel Partner |
| 10081 | ESAB INDIA LTD | P91FL | SAW FLUX - P91 | NOT APPLICABLE | OK 10.93 | Manufacturer |
| 13690 | GEE LIMITED, | P91FL | SAW FLUX - P91 | NOT APPLICABLE | GEEFLUX 591 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | P91FL | SAW FLUX - P91 | NOT APPLICABLE | PF-90B9 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | P91FL | SAW FLUX - P91 | NOT APPLICABLE | MARATHON 543 | Manufacturer |
| 22391 | LINCOLN ELECTRIC FRANCE S.A.S | P91FL | SAW FLUX - P91 | NOT APPLICABLE | OP 90 | Manufacturer |
| 91013 | VOESTALPINE BOHLER WELDING | P92FL | SAW FLUX FOR SA335P92 | NOT APPLICABLE | MARATHON 543 | Indian Agent |
| 91013 | VOESTALPINE BOHLER WELDING | SAWA1 | SAW WIRE FOR SA335P92 | NOT APPLICABLE | THERMANIT MTS 616 | Indian Agent |
| 10015 | ANITA FLUXES ALLOY SPECIALITY | SSOFL | WELD:SS-OVERLAY FLUX | FULL RANGE | ST-410 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | SSOFL | WELD:SS-OVERLAY FLUX | NOT APPLICABLE | MAXFLUX SS-4 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | SSOFL | WELD:SS-OVERLAY FLUX | FULL RANGE | AUTOMELT S 76 | Manufacturer |
| 15810 | NOUVEAUX INDUSTRIES (P) LTD., | SSOFL | WELD:SS-OVERLAY FLUX | NOT APPLICABLE | ASK SS410 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | TIGA1 | GTAW ROD - T92 / P92 | DIA 2.40 MM LENGTH 1000 MM | TIGFIL 90SB92 | Manufacturer |
| 13690 | GEE LIMITED, | TIGA1 | GTAW ROD - T92 / P92 | DIA 2.40 MM | GETIG 90SB92 | Manufacturer |
| 20563 | VOESTALPINE BOHLER WELDING | TIGA1 | GTAW ROD - T92 / P92 | DIA. 1.6,2.0,2.4 & 3.2MM | THERMANIT 616 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | TIGS2 | GTAW ROD ER309L | DIA: 2.40 MM | TG-S-309 | Foreign Agent |
| 22391 | LINCOLN ELECTRIC FRANCE S.A.S | TIGS2 | GTAW ROD ER309L | DIA. 2.4MM | INERT ROD 309 L | Manufacturer |
| 23730 | NIPPON STEEL TRADING CORPORATION. | TIGS2 | GTAW ROD ER309L | DIA. 1.6,2.0 & 2.4MM | YT-309L | Channel Partner |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | TIGW1 | ER 70S-A1 GTAW ROD | DIA.1.6,2.0,2.4,2.5 & 3.2MM | F CR MO | Manufacturer |
| 10785 | ADOR WELDING LIMITED | TIGW1 | ER 70S-A1 GTAW ROD | DIA. 2.40 MM | TIGFIL 70S -A1 | Manufacturer |
| 13690 | GEE LIMITED, | TIGW1 | ER 70S-A1 GTAW ROD | DIA 2.40MM | GETIG 70S-A1 | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | TIGW1 | ER 70S-A1 GTAW ROD | DIA 2.4/2.5MM | GMM TIG 70S A1 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | TIGW1 | ER 70S-A1 GTAW ROD | DIA. 0.8,1.0,1.2,1.6,2.0,2.4 & 3.2MM | TG-S70A1 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | TIGW1 | ER 70S-A1 GTAW ROD | DIA.1.6,2.0,2.4 & 3.0MM | UNION I MO | Manufacturer |
| 10081 | ESAB INDIA LTD | TIGW2 | ER 80S-B2 GTAW ROD | DIA 2.40 MM | OK TIGROD 13.16 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | TIGW2 | ER 80S-B2 GTAW ROD | DIA.1.6,2.0,2.4,2.5 & 3.2MM | F CR MO 1 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | TIGW2 | ER 80S-B2 GTAW ROD | DIA 2.40 MM | TIGFIL 80S -B2 | Manufacturer |
| 13211 | D&H INDIA LIMITED | TIGW2 | ER 80S-B2 GTAW ROD | DIA 2.4 MM | SUPER-80S-B2 | Manufacturer |
| 13690 | GEE LIMITED, | TIGW2 | ER 80S-B2 GTAW ROD | SIZE DIA. 2.40 MM | GETIG 80S-B2 | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | TIGW2 | ER 80S-B2 GTAW ROD | DIA 2.4/2.5MM | GMM TIG 80 SB2 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | TIGW2 | ER 80S-B2 GTAW ROD | DIA.1.6,2.0,2.4 & 3.2MM | TG-S80B2 | Foreign Agent |
| 21461 | INDUSTRIA NAZIONALE ELETTRODI S.p.A | TIGW2 | ER 80S-B2 GTAW ROD | DIA.2.0,2.4 & 2.5MM | INETIG B2 | Manufacturer |
| 22456 | I.A.BARNES & CO. LTD, | TIGW2 | ER 80S-B2 GTAW ROD | DIA 2.40MM | UNISCO 80S-B2 | Foreign Agent |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | TIGW3 | ER 90S-B3 GTAW ROD | DIA. 2.40MM | FCRMO-2 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | TIGW3 | ER 90S-B3 GTAW ROD | DIA: 2.40 MM | TIGFIL 90S - B3 | Manufacturer |
| 13211 | D&H INDIA LIMITED | TIGW3 | ER 90S-B3 GTAW ROD | DIA 2.4 MM | SUPER-90S-B3 | Manufacturer |
| 13690 | GEE LIMITED, | TIGW3 | ER 90S-B3 GTAW ROD | DIA.2.4MM | GEETIG 90S-B3 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | TIGW3 | ER 90S-B3 GTAW ROD | DIA.1.6,2.0,2.4 & 3.2MM | TG-S90B3 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | TIGW3 | ER 90S-B3 GTAW ROD | DIA.2.0,2.4 & 3.0MM | UNION ER 90 S-B3 | Manufacturer |
| 21461 | INDUSTRIA NAZIONALE ELETTRODI S.p.A | TIGW3 | ER 90S-B3 GTAW ROD | DIA.2.0,2.4 & 3.2MM | INETIG B3 | Manufacturer |
| 22456 | I.A.BARNES & CO. LTD, | TIGW3 | ER 90S-B3 GTAW ROD | DIA.2.40MM | UNISCO 90S-B3 | Foreign Agent |
| 11378 | MAILAM INDIA PRIVATE LIMITED | TIGW4 | GTAW ROD TIG ER347 | DIA 2.4MM | TIG -347 | Manufacturer |
| 13690 | GEE LIMITED, | TIGW4 | GTAW ROD TIG ER347 | SIZE DIA.2.40MM | GETIG 347 | Manufacturer |

E Suresh
E SURESH
 Engineer / SDG
 Materials Management
 Bharat Heavy Electricals Limited
 Tiruchirappalli, Tamil Nadu - 620 014

R. Arivazhagan
R. ARIVAZHAGAN
 Dy. General Manager
 Welding Technology Centre
 BHEL, TRICHY - 620 014

M. Kurinjarasi
M. KURINJIARASI
 Manager / Purchase / WC & CPSP
 Materials Management
 Bharat Heavy Electricals Limited
 Tiruchirappalli, Tamil Nadu - 620 014

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| 20047 | KANEMATSU TRADING CORPORATION | TIGW4 | GTAW ROD TIG ER347 | DIA.1.2,1.6,2.0,2.4 & 3.2MM | TG-S347 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | TIGW4 | GTAW ROD TIG ER347 | DIA.1.0,1.6,2.0,2.4 & 3.2MM | THERMANIT H347 | Manufacturer |
| 13211 | D&H INDIA LIMITED | TIGW5 | GTAW ROD TIG ERNiCr | DIA 2.4 / 2.5 MM | SUPERTIG-NICR3 | Manufacturer |
| 14400 | ADOR WELDING LIMITED | TIGW5 | GTAW ROD TIG ERNiCr | DIA.2.40MM | TIG-521 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | TIGW5 | GTAW ROD TIG ERNiCr | DIA.0.8,0.9,1.0,1.2,1.6,2.0,2.4,3.2 & 4.0 | TG-S70NCB | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | TIGW5 | GTAW ROD TIG ERNiCr | DIA.1.6,2.0,2.4 & 3.2MM | THERMANIT Nicro 82 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | TIGW7 | GTAW ROD ER90B9 | DIA 2.4 MM | F CRMO 91 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | TIGW7 | GTAW ROD ER90B9 | DIA.1.6,2.0 & 2.4MM | TGS-90 B9 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | TIGW7 | GTAW ROD ER90B9 | DIA.1.6,2.0,2.4 & 3.2MM | THERMANIT MTS 3 | Manufacturer |
| 22391 | LINCOLN ELECTRIC FRANCE S.A.S | TIGW7 | GTAW ROD ER90B9 | DIA.2.4MM | CARBOROD CRMO91 | Manufacturer |
| 20563 | VOESTALPINE BOHLER WELDING | TIGW9 | ER80S - D2 GTAW ROD | DIA.2.0,2.4 & 3.0MM | UNION I MOMN | Manufacturer |
| 13211 | D&H INDIA LIMITED | TIGWB | GTAW ROD SUPER 304H | DIA2.4MM / 2.5 MM | SUPER TIG-304H | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | TIGWB | GTAW ROD SUPER 304H | ONLY FOR DIA.2.40MM | TG-SUPER304H | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | TIGWB | GTAW ROD SUPER 304H | DIA.0.8 & 1.0 & 2.40 MM | THERMANIT 304CU | Manufacturer |
| 23730 | NIPPON STEEL TRADING CORPORATION, | TIGWB | GTAW ROD SUPER 304H | DIA.0.8MM, 1.0MM & 2.40MM | YT-304H | Channel Partner |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCA08 | SMAW ELECTRODE E7018-A1 | DIA.2.50,3.15,4.00,5.00 & 6.30MM | MOLYTHERME | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCA08 | SMAW ELECTRODE E7018-A1 | DIA.2.50,3.15,5.00 MM | MOLYTEN | Manufacturer |
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCA08 | SMAW ELECTRODE E7018-A1 | DIA:2.5, 3.15, 4.0, 5.0 & 6.30MM | ULTIMATE 18A1 | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCA08 | SMAW ELECTRODE E7018-A1 | DIA 2.5 , 3.15 & 4.00 MM | MAILARC-MO | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCA08 | SMAW ELECTRODE E7018-A1 | DIA.2.5, 3.15, 4.0,5.0 & 6.3 MM | ROYAL THERM-MOLY | Manufacturer |
| 15090 | RAJ KESARI ELECTRODES PVT LTD. | WCA08 | SMAW ELECTRODE E7018-A1 | DIA.2.50,4.00, & 5.00 MM | RAJWELD-18A1 | Manufacturer |
| 17451 | WELDFAST ELECTRODES PVT LTD, | WCA08 | SMAW ELECTRODE E7018-A1 | DIA; 2.5,3.15,4.0 & 5.0 MM | WELDFAST CROMO 0500 | Manufacturer |
| 18432 | VIJEY ELECTRODES AND WIRES PVT. | WCA08 | SMAW ELECTRODE E7018-A1 | DIA.2.50,3.15,4.00 & 5.00 MM | VJ-7018 A1 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.2.0,2.5,3.2,4.0 & 5.0MM | CROMOTHERME-1 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.2.5,3.15,4.0 & 5.0MM | CROMOTEN | Manufacturer |
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.2.5,3.2,4.0 & 5.0MM | ULTIMATE 80B2 | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.2.5,3.2,4.0 & 5.0MM | MAILARC 1CR | Manufacturer |
| 13690 | GEE LIMITED, | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.2.5,3.15, 4 & 5 MM | GRIDUCT3 | Manufacturer |
| 13906 | VOESTALPINE BOHLER WELDING | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.2.5,3.15,4.0 & 5.0MM | ULTRA-CR-1 | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.3.15, 4.0 & 5.0MM ONLY | ROYAL CHROME-1 | Manufacturer |
| 15090 | RAJ KESARI ELECTRODES PVT LTD. | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.2.5,3.15,4.0 & 5.0MM | RAJWELD-8018B2 | Manufacturer |
| 17451 | WELDFAST ELECTRODES PVT LTD, | WCA10 | SMAW ELECTRODE E8018-B2 | DIA. 2.5MM, 3.15MM, 4.0MM & 5.0MM | WELDFAST CROMO 1500 | Manufacturer |
| 18432 | VIJEY ELECTRODES AND WIRES PVT. | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.2.5,3.15 & 4.0 MM | VJ-8018-B2 | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | WCA10 | SMAW ELECTRODE E8018-B2 | DIA.2.5,3.15, 4.0 & 5.0 MM | GM 80-B2 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.2.0,2.5,3.2,4.0 & 5.0MM | CROMOTHERME-2 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.2.5,3.15,4.0 & 5.0MM | CROMOTEN -C | Manufacturer |
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.2.5,3.2,4.0 & 5.0MM | ULTIMATE 90B3 | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.2.5,3.15,4.0 & 5.0 MM | MAILARC 2CR | Manufacturer |
| 13211 | D&H INDIA LIMITED | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.2.5,3.15,4.0 & 5.0 MM | SUPER - CR - 2 | Manufacturer |
| 13690 | GEE LIMITED, | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.2.5,3.15, 4 & 5 MM | GRIDUCT - 4 | Manufacturer |
| 13906 | VOESTALPINE BOHLER WELDING | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.3.15,4.0 & 5.0MM | ULTRA - CR-2 | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.2.5,3.15,4.0 & 5.0MM | ROYAL CHROME 2 | Manufacturer |
| 17451 | WELDFAST ELECTRODES PVT LTD, | WCA12 | SMAW ELECTRODE E9018-B3 | DIA. 2.5MM, 3.15MM, 4.0MM & 5.0MM | WELDFAST CROMO 2251 | Manufacturer |
| 18432 | VIJEY ELECTRODES AND WIRES PVT. | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.2.5,3.15 & 4.0MM | VJ-9018-B3 | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | WCA12 | SMAW ELECTRODE E9018-B3 | DIA.2.5,3.15 & 4.0 MM | GM 90 B3 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCA23 | SMAW ELECTRODE E9015-B9 | DIA 2.5 MM, 3.2 MM & 4.00 MM | CROMOTHERME-91 | Manufacturer |

E SURESH

Engineer / SDC

Materials Management

Bharat Heavy Electricals Limited
Tiruchirappalli, Tamil Nadu - 620 014

R. ARIVAZHAGAN

Dy. General Manager

Welding Technology Centre
BHEL, TRICHY - 620 014

M. KURINJIARASI

Manager / Purchase / WC & CP

Materials Management
Bharat Heavy Electricals Limited
Tiruchirappalli, Tamil Nadu - 620 014

List of Approved PRESSURE PARTS Welding Consumables Vendors (as on 20.09.2025)

| Vendor No | Vendor Name | Mat Group | Description | Size Detail | Brand | Vendor Type |
|-----------|----------------------------------|-----------|-------------------------|------------------------------------|--|---------------|
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCA23 | SMAW ELECTRODE E9015-B9 | DIA.2.50,3.20,4.0 MM | MAILARC 95B9 | Manufacturer |
| 13690 | GEE LIMITED, | WCA23 | SMAW ELECTRODE E9015-B9 | DIA 2.5 & 3.15 MM | GRIDUCT 95 B9 | Manufacturer |
| 20011 | VOESTALPINE BOHLER WELDING | WCA23 | SMAW ELECTRODE E9015-B9 | DIA.2.5,3.2,4.0 & 5.0MM | FOX C9MV | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCA23 | SMAW ELECTRODE E9015-B9 | DIA.2.6,3.2,4.0 & 5.0MM | CM-95B91 | Foreign Agent |
| 22391 | LINCOLN ELECTRIC FRANCE S.A.S | WCA23 | SMAW ELECTRODE E9015-B9 | DIA.2.5,3.2,4.0 & 5.0MM | CROMO E91 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCA25 | SMAW ELECD - T92/P92 | DIA 2.4,3.2 & 4.0 MM | CHROMOTHERME 92 | Manufacturer |
| 20011 | VOESTALPINE BOHLER WELDING | WCA25 | SMAW ELECD - T92/P92 | DIA.2.5,3.2 & 4.0MM | THERMANIT MTS 616 & THERMANIT MTS 616LNI | Manufacturer |
| 91270 | VEEPEES INDIA, | WCA25 | SMAW ELECD - T92/P92 | DIA 2.5,3.2 & 4.0 MM | K9015B9W | Indian Agent |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | SUPRATHERME | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00MM | SUPABASE 7018 | Manufacturer |
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | ULTIMATE - 18 | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | MAIL ARC 18 | Manufacturer |
| 13211 | D&H INDIA LIMITED | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | SUPER LH | Manufacturer |
| 13542 | SAITRON ENGINEERS PVT. LTD, | WCC05 | SMAW ELECTRODE E7018 | DIA. 2.50,3.15,4.00 & 5.0MM | SAITRON LH-7018 | Manufacturer |
| 13690 | GEE LIMITED, | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | GRICON GREEN | Manufacturer |
| 13906 | VOESTALPINE BOHLER WELDING | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | ULTRA - 7018 | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | ROYAL THERME | Manufacturer |
| 14791 | ANAND ARC LTD., | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | ANAND THERME | Manufacturer |
| 15082 | ROYAL WELDING WIRES PVT. LTD., | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | JACKSON 18H | Manufacturer |
| 15085 | VOLTARC ELECTRODES (P) LTD, | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | SPEEDARC E-7018 | Manufacturer |
| 15090 | RAJ KESARI ELECTRODES PVT LTD. | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | SUPERLET - 18. | Manufacturer |
| 15833 | THIRUMALA ELECTRODES CO., | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | SEVEN ARCS-18 | Manufacturer |
| 15929 | WELDALL ELECTRODES (INDIA) | WCC05 | SMAW ELECTRODE E7018 | DIA: 2.50, 3.15,4.0 & 5.0 MM | WELDALLH 7018 | Manufacturer |
| 17451 | WELDFAST ELECTRODES PVT LTD, | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 MM | WELDFAST LH 18 | Manufacturer |
| 17644 | VARUN ELECTRODES PVT. LTD., | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | PRIMA7018 | Manufacturer |
| 18300 | SUPERON SCHWEISSTECHNIK INDUSTRI | WCC05 | SMAW ELECTRODE E7018 | DIA 3.15,4.00 & 5.00 MM | SUPERON 7018 | Manufacturer |
| 18432 | VIJEY ELECTRODES AND WIRES PVT. | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 MM | VJ-7018 | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | WCC05 | SMAW ELECTRODE E7018 | DIA 2.50,3.15,4.00 & 5.00 | GM 18 | Manufacturer |
| 100944 | SRI LAXMI ELECTRODES CO | WCC05 | SMAW ELECTRODE E7018 | DIA 3.15 & 4.0 MM | SUPER ADTHERM E-7018 | Manufacturer |
| 101020 | EXCEL CRAFT PRIVATE LTD | WCC05 | SMAW ELECTRODE E7018 | 2.5, 3.15, 4.0 & 5.0 MM | MEDIOCARB-7018 | Manufacturer |
| 101180 | COMINT SYSTEMS AND SOLUTIONS PVT | WCC05 | SMAW ELECTRODE E7018 | DIA 2.5, 3.15, 4.0 & 5.0 MM | BRAVLD E 7018 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCC06 | SMAW ELECTRODE E7018-1 | DIA 2.50,3.15,4.00 & 5.00 & 6.30MM | SUPERATHERME-(SPL) | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCC06 | SMAW ELECTRODE E7018-1 | DIA 2.5MM,3.15MM & 4.0MM | TENALLOY-Z-PLUS | Manufacturer |
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCC06 | SMAW ELECTRODE E7018-1 | DIA 2.50,3.15,4.00 & 5.00 & 6.30MM | ULTIMATE-18 (SPL) | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCC06 | SMAW ELECTRODE E7018-1 | DIA 2.50,3.15 & 4.00 MM | MAILARC-18PLUS | Manufacturer |
| 13211 | D&H INDIA LIMITED | WCC06 | SMAW ELECTRODE E7018-1 | DIA 2.50,3.15,4.00 & 5.00 MM | SUPER-LH(SPL) | Manufacturer |
| 13690 | GEE LIMITED, | WCC06 | SMAW ELECTRODE E7018-1 | DIA 2.50,3.15,4.00,5.00 & 6.30 MM | GRICON GREEN (SPL) | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCC06 | SMAW ELECTRODE E7018-1 | DIA 2.5MM,3.15MM & 4.0MM | ROYAL THERME SPL | Manufacturer |
| 18432 | VIJEY ELECTRODES AND WIRES PVT. | WCC06 | SMAW ELECTRODE E7018-1 | DIA 2.50, 3.15, 4.00 & 5.00 MM | VJ 7018-1 | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCF01 | FLUX CORED WIRE E71T-1 | DIA 1.2 MM (DEVT IN DIA 1.6 MM) | MGA-12 | Manufacturer |
| 13211 | D&H INDIA LIMITED | WCF01 | FLUX CORED WIRE E71T-1 | DIA 1.2 & 1.6 MM | SUPERCORE71T-1 | Manufacturer |
| 13690 | GEE LIMITED, | WCF01 | FLUX CORED WIRE E71T-1 | DIA 1.2 MM & 1.6 MM | GFC-71 | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCF01 | FLUX CORED WIRE E71T-1 | DIA.1.2 MM | ROYAL FIL GS12R | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCF01 | FLUX CORED WIRE E71T-1 | DIA.1.2,1.4 & 1.6MM | DW-100 | Foreign Agent |
| 20970 | THE SHANGHAI LINCOLN ELECTRIC | WCF01 | FLUX CORED WIRE E71T-1 | DIA.1.2 & 1.6MM | LW-71 | Manufacturer |

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E. SURESH
 Engineer / SDC
 Materials Management
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 Tiruchirappalli, Tamil Nadu - 620 014

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 Dy. General Manager
 Welding Technology Centre
 BHEL, TRICHY - 620 014

M. Kurinjiarasi
M. KURINJIARASI
 Manager / Purchase / WC & CPSP
 Materials Management
 Bharat Heavy Electricals Limited
 Tiruchirappalli, Tamil Nadu - 620 014

List of Approved PRESSURE PARTS Welding Consumables Vendors (as on 20.09.2025)

| Vendor No | Vendor Name | Mat Group | Description | Size Detail | Brand | Vendor Type |
|-----------|----------------------------------|-----------|------------------------------------|-------------------------------------|--------------------|---------------|
| 21180 | TIEN TAI ELECTRODE CO., LTD, | WCF01 | FLUX CORED WIRE E71T-1 | DIA 1.2 & 1.6 MM | TWE-711 | Manufacturer |
| 91270 | VEEPEES INDIA, | WCF01 | FLUX CORED WIRE E71T-1 | DIA.1.2 & 1.6MM | K-71T | Indian Agent |
| 91820 | SATKUL ENTERPRISES LTD. | WCF01 | FLUX CORED WIRE E71T-1 | DIA.1.20MM | CSF-71T | Indian Agent |
| 20047 | KANEMATSU TRADING CORPORATION | WCF02 | FLUX CORED WIRE E309T0-1 | DIA.1.2 & 1.6MM | DW-309 | Foreign Agent |
| 91820 | SATKUL ENTERPRISES LTD. | WCF02 | FLUX CORED WIRE E309T0-1 | DIA.1.20MM | CSF-309H | Indian Agent |
| 91875 | Arya Engineering | WCF02 | FLUX CORED WIRE E309T0-1 | DIA. 1.20 MM | SFC309L | Indian Agent |
| 20033 | KISWEL LTD., | WCF03 | FCAW WIRE E309LMoTO-1 | FULL RANGE | K-309MOLT | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCF03 | FCAW WIRE E309LMoTO-1 | FULL RANGE | DW-309MOL | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | WCF03 | FCAW WIRE E309LMoTO-1 | FULL RANGE | THERMIT TG 309 MO | Manufacturer |
| 21180 | TIEN TAI ELECTRODE CO., LTD, | WCF03 | FCAW WIRE E309LMoTO-1 | SIZE: DIA.1.60MM | TFW-309LMO | Manufacturer |
| 91820 | SATKUL ENTERPRISES LTD. | WCF03 | FCAW WIRE E309LMoTO-1 | DIA.1.60MM X 12.5 KG SPOOL | SF-309MOL | Indian Agent |
| 10081 | ESAB INDIA LTD | WCF04 | FLUX CORED WIRE E81T1-B2 | SIZE DIA. 1.20MM | DUALSHIELD 8000-B2 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCF04 | FLUX CORED WIRE E81T1-B2 | DIA.1.2,1.4 & 1.6MM | DW-81B2 | Foreign Agent |
| 21065 | HYUNDAI WELDING CO. LTD., | WCF04 | FLUX CORED WIRE E81T1-B2 | DIA.1.2 & 1.6MM | SC-81B2 | Manufacturer |
| 91270 | VEEPEES INDIA, | WCF04 | FLUX CORED WIRE E81T1-B2 | DIA.1.2 & 1.6MM | K-81TB2 | Indian Agent |
| 21180 | TIEN TAI ELECTRODE CO., LTD, | WCF05 | FLUX CORED WIRE E91T1-B3 | DIA. 1.20MM & 1.60MM | TWE-91TB3 | Manufacturer |
| 91820 | SATKUL ENTERPRISES LTD. | WCF05 | FLUX CORED WIRE E91T1-B3 | DIA.1.20MM | CSF-91B3 | Indian Agent |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCFA1 | BULKPACK :E551T1-B2C | DIA 1.60 MM | MGA-16 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCFA1 | BULKPACK :E551T1-B2C | DIA.1.6 MM | DW-81B2 | Foreign Agent |
| 21180 | TIEN TAI ELECTRODE CO., LTD, | WCFA1 | BULKPACK :E551T1-B2C | DIA:1.6 MM | TWE-811B2 | Manufacturer |
| 23660 | CHOSUN WELDING CO. LTD. | WCFA1 | BULKPACK :E551T1-B2C | DIA 1.60 MM | CSF-81B2 | Manufacturer |
| 91270 | VEEPEES INDIA, | WCFA1 | BULKPACK :E551T1-B2C | DIA.1.6MM | K81TB2 | Indian Agent |
| 10309 | KENAMETAL INDIA LTD., | WCH03 | SMAW:HF ELECTRODE-ECrCrA | DIA 3.2 & 4.0 MM; LENGTH 350 TO 450 | STELLITE 6 | Sales Office |
| 20130 | ALCONIX CORPORATION | WCH03 | SMAW:HF ELECTRODE-ECrCrA | FULL RANGE | | Manufacturer |
| 10309 | KENAMETAL INDIA LTD., | WCH05 | SMAW ELECTRODE ECoCr-E | DIA 3.2 & 4.0 MM; LENGTH 350 TO 450 | ECOCRE | Sales Office |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCH05 | SMAW ELECTRODE ECoCr-E | DIA 3.2 MM ONLY | ME-71 | Manufacturer |
| 13690 | GEE LIMITED, | WCH05 | SMAW ELECTRODE ECoCr-E | SIZE: DIA.3.2MM | GEMET ST-21 | Manufacturer |
| 20073 | WEARTECH INTL INC | WCH05 | SMAW ELECTRODE ECoCr-E | DIA.2.5,3.2,4.0 & 5.0MM | WT-21 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCL07 | SMAW ELECTRODES ENiCrFe3 | DIA.2.5,3.2,4.0 & 5.0MM | D&H 1212 NS | Manufacturer |
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCL07 | SMAW ELECTRODES ENiCrFe3 | DIA. 2.50,3.15 & 4.0MM | CRYOMATE-3NS | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCL07 | SMAW ELECTRODES ENiCrFe3 | DIA 2.4 ,3.15 AND 4.0 MM | ME-40 | Manufacturer |
| 13690 | GEE LIMITED, | WCL07 | SMAW ELECTRODES ENiCrFe3 | DIA 2.50,3.15 & 4.00 MM | GEMET 821N | Manufacturer |
| 21991 | SPECIAL METALS WELDING PRODUCTS | WCL08 | SMAW ELECTRODE ENiCrFe7 | DIA.2.4,3.2,4.0 & 4.8 | INCONEL 152M | Manufacturer |
| 10081 | ESAB INDIA LTD | WCS20 | SMAW SS ELECTRODES (E308-16) | DIA.2.5,3.15,4.0 & 5.0MM | OK 61.50 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCS20 | SMAW SS ELECTRODES (E308-16) | DIA.2.0,2.5,3.15,4.0 & 5.0MM | RUTOX-A | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCS20 | SMAW SS ELECTRODES (E308-16) | DIA.2.5,3.15,4.0 & 5.0 | MAILEX-A | Manufacturer |
| 10081 | ESAB INDIA LTD | WCS21 | SMAW SS ELE. LOW CARBON (E308L-16) | DIA.2.50, 3.15 & 4.0MM | OK 61.30 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCS21 | SMAW SS ELE. LOW CARBON (E308L-16) | DIA.2.50, 3.15 AND 4.0MM | RUTOX-B | Manufacturer |
| 10081 | ESAB INDIA LTD | WCS22 | SMAW ELECTRODES - E309-16 | DIA.2.5,3.15,4.0 & 5.0MM | OK 67.67 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCS22 | SMAW ELECTRODES - E309-16 | DIA.2.0,2.5,3.15,4.0 & 5.0MM | CRONITHERME-25/12 | Manufacturer |
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCS22 | SMAW ELECTRODES - E309-16 | DIA.2.5,3.15 & 4.0MM | SILVERSHINE - 309. | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCS22 | SMAW ELECTRODES - E309-16 | DIA.2.5,3.15,4.0 & 5.0MM | MAILEX-25/12 | Manufacturer |
| 13690 | GEE LIMITED, | WCS22 | SMAW ELECTRODES - E309-16 | DIA 2.5, 3.15 & 4.0 MM | GRINOX-9 | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCS22 | SMAW ELECTRODES - E309-16 | DIA 2.5, 3.15, 4.0 & 5.0 MM. | ROYAL-D2 | Manufacturer |
| 18300 | SUPERON SCHWEISSTECHNIK INDUSTRI | WCS22 | SMAW ELECTRODES - E309-16 | DIA 4.00 MM | SUPERON 309 | Manufacturer |
| 10081 | ESAB INDIA LTD | WCS27 | SMAW ELECTRODES - E310-16 | DIA.2.5,3.15,4.0 & 5.0MM | OK 67.13 | Manufacturer |

E. Suresh
E SURESH
 Engineer / SDC
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|-----------|----------------------------------|-----------|-------------------------------------|---------------------------------------|----------------------|---------------|
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCS27 | SMAW ELECTRODES - E310-16 | DIA.2.0,2.5,3.15,4.0 & 5.0MM | D&H 310-16 | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCS27 | SMAW ELECTRODES - E310-16 | DIA 2.5, 3.15 & 4.0 MM | MAILEX-25/20 | Manufacturer |
| 17644 | VARUN ELECTRODES PVT. LTD., | WCS27 | SMAW ELECTRODES - E310-16 | DIA 4 MM | PRIMA | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | WCS27 | SMAW ELECTRODES - E310-16 | DIA 4 MM | GM 310 | Manufacturer |
| 10081 | ESAB INDIA LTD | WCS28 | SMAW ELECTRODES - E316-16 | DIA.2.5,3.15,4.0 & 5.0MM | OK 63 . 50 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCS28 | SMAW ELECTRODES - E316-16 | DIA.2.0,2.5,3.15,4.0 & 5.0MM | RUTOX-MO | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCS28 | SMAW ELECTRODES - E316-16 | 2.5, 3.15 & 4.0 MM | MAILEX-MO | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCS28 | SMAW ELECTRODES - E316-16 | DIA.3.15 & 4.0MM | ROYAL - 2A | Manufacturer |
| 10081 | ESAB INDIA LTD | WCS29 | SMAW ELECTRODES - E316L-16 | DIA.2.5,3.15,4.0 & 5.0MM | OK 63 . 30 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCS29 | SMAW ELECTRODES - E316L-16 | DIA.2.0,2.5,3.15,4.0 & 5.0MM | RUTOX-D | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCS29 | SMAW ELECTRODES - E316L-16 | 2.5, 3.15 & 4.0 MM | MAILEX-MOL | Manufacturer |
| 13690 | GEE LIMITED, | WCS29 | SMAW ELECTRODES - E316L-16 | 2.5,3.15 & 4.0 MM | GRINOX-16L | Manufacturer |
| 10081 | ESAB INDIA LTD | WCS30 | SMAW ELECTRODES - E347-16 | DIA.2.5,3.15,4.0 & 5.0MM | OK 61.80 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCS30 | SMAW ELECTRODES - E347-16 | DIA.2.0,2.5,3.15,4.0 & 5.0MM | RUTOX-A (ST) | Manufacturer |
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCS30 | SMAW ELECTRODES - E347-16 | DIA.2.5,3.15,4.0 & 5.0MM | SILVERSHINE - 347-16 | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCS30 | SMAW ELECTRODES - E347-16 | DIA.2.5,3.15,4.0 & 5.0MM | MAILEX-ANB | Manufacturer |
| 13690 | GEE LIMITED, | WCS30 | SMAW ELECTRODES - E347-16 | DIA.2.50, 3.15 & 4.0MM | GRINOX 47 | Manufacturer |
| 13906 | VOESTALPINE BOHLER WELDING | WCS30 | SMAW ELECTRODES - E347-16 | DIA.2.5,3.15 & 4.0MM | SUPERALLOY 1A(S) | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCS30 | SMAW ELECTRODES - E347-16 | DIA.2.5, 3.15 & 4 MM | ROYAL-1B | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | WCS30 | SMAW ELECTRODES - E347-16 | DIA.2.5,3.15 & 4.0MM | GM 347 | Manufacturer |
| 13690 | GEE LIMITED, | WCT01 | HAYNESS ALLOY 25 (HA-25) FILLER ROD | FULL RANGE | WT-25 | Indian Agent |
| 13690 | GEE LIMITED, | WCT02 | HAYNESS ALLOY 21 (HA-21) FILLER ROD | FULL RANGE | ALLOY -21 | Indian Agent |
| 20073 | WEARTECH INTL INC | WCT02 | HAYNESS ALLOY 21 (HA-21) FILLER ROD | FULL RANGE | WT-21 | Manufacturer |
| 10309 | KENAMETAL INDIA LTD., | WCT03 | ERCoCr - A ROD | DIA 3.2,4.0,5.0 & 6.0 MM; LENGTH 1000 | STELLITE 6 | Sales Office |
| 13690 | GEE LIMITED, | WCT03 | ERCoCr - A ROD | FULL RANGE | MHA NO.6 | Indian Agent |
| 20073 | WEARTECH INTL INC | WCT03 | ERCoCr - A ROD | FULL RANGE | WT-6 | Manufacturer |
| 10309 | KENAMETAL INDIA LTD., | WCT04 | HARD FACING POWDER TYPE CoCr - A | NOT SPECIFIED | STELLITE 6 | Sales Office |
| 16554 | SANWA DIAMOND TOOLS PVT LTD, | WCT04 | HARD FACING POWDER TYPE CoCr - A | NOT APPLICABLE | SDT-6 | Manufacturer |
| 20321 | HOGANAS BELGIUM SA | WCT04 | HARD FACING POWDER TYPE CoCr - A | NOT APPLICABLE | HMSP 2537-00 | Manufacturer |
| 24560 | SENTESBIR | WCT04 | HARD FACING POWDER TYPE CoCr - A | AS PER WCPI 302 | FORTECOAT 42006 | Manufacturer |
| 103390 | LEVIGATE ALLOYS PVT LTD | WCT04 | HARD FACING POWDER TYPE CoCr - A | ALL | LEVISHIELD | Manufacturer |
| 10309 | KENAMETAL INDIA LTD., | WCT05 | HARD FACING POWDER TYPE CoCr - E | NOT SPECIFIED | KENAMETAL STELLITE | Sales Office |
| 20073 | WEARTECH INTL INC | WCT05 | HARD FACING POWDER TYPE CoCr - E | N.A | WT-21 | Manufacturer |
| 20321 | HOGANAS BELGIUM SA | WCT05 | HARD FACING POWDER TYPE CoCr - E | N.A | 2528-00 | Manufacturer |
| 24560 | SENTESBIR | WCT05 | HARD FACING POWDER TYPE CoCr - E | AS PER WCPI 307 | FORTECOAT 42021S | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCW02 | SAW WIRE EB3 | DIA 4.0 MM | AUTOMELT EB3R | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCW02 | SAW WIRE EB3 | DIA 3.2,4.0 & 4.8 MM | US-521 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | WCW02 | SAW WIRE EB3 | DIA.3.2,4.0 & 4.8MM | UNION S 1 CR MO 2 | Manufacturer |
| 91270 | VEEPEES INDIA, | WCW02 | SAW WIRE EB3 | DIA.4.0MM | EF-200HX KD-B3 | Indian Agent |
| 10081 | ESAB INDIA LTD | WCW04 | WG:WIRE:SAW ER430 | FULL RANGE | O.K AUTROD 430 | Manufacturer |
| 14400 | ADOR WELDING LIMITED | WCW04 | WG:WIRE:SAW ER430 | DIA 2.40 MM | SAW-128 | Manufacturer |
| 20033 | KISWEL LTD., | WCW04 | WG:WIRE:SAW ER430 | FULL RANGE | M-430 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCW04 | WG:WIRE:SAW ER430 | FULL RANGE | US-430 | Foreign Agent |
| 10785 | ADOR WELDING LIMITED | WCW06 | SAW WIRE EB2 | DIA 4 MM | AUTOMELT EB2 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCW06 | SAW WIRE EB2 | DIA 2.0,3.2,4.0 & 4.8 MM | US-511 | Foreign Agent |
| 20516 | LINCOLN ELECTRIC FRANCE S.A. | WCW06 | SAW WIRE EB2 | DIA:2.0MM AND 4.0MM | LNS 150 | Manufacturer |

E. Suresh
E SURESH
 Engineer / SDC
 Materials Management
 Bharat Heavy Electricals Limited
 Tiruchirappalli, Tamil Nadu - 620 014

R. Arivazhagan
R. ARIVAZHAGAN
 Dy. General Manager
 Welding Technology Centre
 BHEL, TRICHY - 620 014

M. Kurinjarasi
M. KURINJIARASI
 Manager / Purchase / WC & CPSP
 Materials Management
 Bharat Heavy Electricals Limited
 Tiruchirappalli, Tamil Nadu - 620 014

List of Approved PRESSURE PARTS Welding Consumables Vendors (as on 20.09.2025)

| Vendor No | Vendor Name | Mat Group | Description | Size Detail | Brand | Vendor Type |
|-----------|-------------------------------------|-----------|-----------------|-----------------------------|--------------------|---------------|
| 20563 | VOESTALPINE BOHLER WELDING | WCW06 | SAW WIRE EB2 | DIA.3.2,4.0 & 4.8MM | UNION S 2 CR MO | Manufacturer |
| 21461 | INDUSTRIA NAZIONALE ELETTRODI S.p.A | WCW06 | SAW WIRE EB2 | DIA.2.0MM | INESUB EB2 | Manufacturer |
| 22456 | I.A.BARNES & CO. LTD, | WCW06 | SAW WIRE EB2 | DIA. 4.0MM | UNISCO EB2 | Foreign Agent |
| 91270 | VEEPEES INDIA, | WCW06 | SAW WIRE EB2 | DIA. 2.0MM & 4.0MM | EF-200HX KD-B2 | Indian Agent |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCW08 | SAW WIRE EA4 | DIA 4.00 MM | MERGEARC | Manufacturer |
| 13211 | D&H INDIA LIMITED | WCW08 | SAW WIRE EA4 | DIA 4.0 MM | SUPERMELT-A-4 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCW08 | SAW WIRE EA4 | DIA.2.0,2.4,3.2,4.0 & 4.8MM | US-49 | Foreign Agent |
| 10081 | ESAB INDIA LTD | WCW09 | SAW WIRE EM12K | DIA.1.6,2.0,2.4 & 3.2MM | OK AUTROD 12.22L | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCW09 | SAW WIRE EM12K | DIA.1.6,2.0,2.4 & 3.2MM | AUTOTHERME GRADE B | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCW09 | SAW WIRE EM12K | DIA.1.6,2.0,2.4 & 3.2MM | AUTOMELT EM12K | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCW09 | SAW WIRE EM12K | DIA.1.6,2.0,2.4 & 3.2MM | MAILAM SAW12 | Manufacturer |
| 13211 | D&H INDIA LIMITED | WCW09 | SAW WIRE EM12K | DIA 4.0 MM | SUPERMELT-12K | Manufacturer |
| 15085 | VOLTARC ELECTRODES (P) LTD, | WCW09 | SAW WIRE EM12K | DIA 4.0 MM | SAW WIRE EM12K | Manufacturer |
| 15810 | NOUVEAUX INDUSTRIES (P) LTD., | WCW09 | SAW WIRE EM12K | DIA.1.6,2.0,2.4 & 3.2MM | NOUVAARC S2 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCW09 | SAW WIRE EM12K | DIA.1.6,2.0,2.4 & 3.2MM | US-29 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | WCW09 | SAW WIRE EM12K | DIA.1.6,2.0,2.4 & 3.2MM | UNION S2SI | Manufacturer |
| 10081 | ESAB INDIA LTD | WCW12 | SAW WIRE EB - 9 | DIA.2.5 & 3.2MM | OK 13.35 | Manufacturer |
| 13690 | GEE LIMITED, | WCW12 | SAW WIRE EB - 9 | DIA 3.2 MM | GEESAW EB91 | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCW12 | SAW WIRE EB - 9 | DIA.1.6,2.4 & 3.2 & 4.00MM | US-90B9 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | WCW12 | SAW WIRE EB - 9 | DIA. 1.6, 2.5 & 3.2 MM | THERMANIT MTS-3 | Manufacturer |
| 22391 | LINCOLN ELECTRIC FRANCE S.A.S | WCW12 | SAW WIRE EB - 9 | DIA.2.4 & 3.2MM | OE-S1CRM091 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCW13 | ER 309 SAW Wire | DIA: 3.20 MM | AUTOTHERME-309 | Manufacturer |
| 13690 | GEE LIMITED, | WCW13 | ER 309 SAW Wire | DIA: 3.20 MM | GEESAW309 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCW14 | ER 347 SAW Wire | DIA: 3.20 MM | AUTOTHERME-347 | Manufacturer |
| 13690 | GEE LIMITED, | WCW14 | ER 347 SAW Wire | DIA: 3.20 MM | GEESAW347 | Manufacturer |

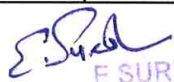

E SURESH
 Engineer / SDC
 Materials Management
 Bharat Heavy Electricals Limited
 Tiruchirappalli, Tamil Nadu - 620 014


R. ARIVAZHAGAN
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 Welding Technology Centre
 BHEL, TRICHY - 620 014


M. KURINJIARASI
 Manager / Purchase / WC & CPSP
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 Tiruchirappalli, Tamil Nadu - 620 014

List of Approved Structural Welding Consumables Vendors (as on 20.09.2025)

| Vendor No | Vendor Name | Mat Group | Description | Size Detail | Brand | Vendor Type |
|-----------|--|-----------|--|----------------------------|----------------------|--------------|
| 10081 | ESAB INDIA LTD | MIGW7 | GMAW WIRE ER70S - 6 | DIA.0.8,1.0,1.2 & 1.6MM | ESAB MW 1 | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | MIGW7 | GMAW WIRE ER70S - 6 | DIA.0.8,1.0,1.2 & 1.6MM | AUTO THERME - 1 | Manufacturer |
| 10785 | ADOR WELDING LIMITED | MIGW7 | GMAW WIRE ER70S - 6 | DIA.0.8,1.0,1.2 & 1.6MM | AUTOMIG - 1 | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | MIGW7 | GMAW WIRE ER70S - 6 | 0.8 | MAILAM MIG6 | Manufacturer |
| 13211 | D&H INDIA LIMITED | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | MIGARC WS 6 | Manufacturer |
| 13549 | ATHARV WELDING TECHNOLOGIES (INDIA) LTD. | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | ATHARV MIG WIRE | Manufacturer |
| 13690 | GEE LIMITED, | MIGW7 | GMAW WIRE ER70S - 6 | DIA.0.8,1.0,1.2 & 1.6MM | GM 70 | Manufacturer |
| 13906 | VOESTALPINE BOHLER WELDING | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | MARUTI MIG | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | ROYAL 70S6 | Manufacturer |
| 14791 | ANAND ARC LTD., | MIGW7 | GMAW WIRE ER70S - 6 | DIA.0.8,1.0,1.2 & 1.6MM | ANAND MIG - 1 | Manufacturer |
| 15082 | ROYAL WELDING WIRES PVT. LTD., | MIGW7 | GMAW WIRE ER70S - 6 | SIZE DIA.1.20MM | JACKSUN 70S-6 | Manufacturer |
| 15085 | VOLTARC ELECTRODES (P) LTD., | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | AUTOFIL-6 | Manufacturer |
| 15810 | NOUVEAUX INDUSTRIES (P) LTD., | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | NOUVARC | Manufacturer |
| 15924 | DAYACHAND ENGINEERING INDUSTRIES | MIGW7 | GMAW WIRE ER70S - 6 | DIA: 1.20 MM | FAIRWELD | Manufacturer |
| 16166 | EVERSHINE WIRES | MIGW7 | GMAW WIRE ER70S - 6 | DIA.0.8,1.0,1.2 & 1.6MM | SHINE ARC - 1 | Manufacturer |
| 17451 | WELDFAST ELECTRODES PVT LTD, | MIGW7 | GMAW WIRE ER70S - 6 | DIA.0.80,1.0,1.20 & 1.60MM | MIGFAST-1 | Manufacturer |
| 17644 | VARUN ELECTRODES PVT. LTD., | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | PRIMA | Manufacturer |
| 17814 | CALCUTTA ELECTRODES PVT. LTD., | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | SHIVA-CO2 | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | GMM | Manufacturer |
| 91270 | VEEPEES INDIA, | MIGW7 | GMAW WIRE ER70S - 6 | DIA.1.0,1.2 & 1.6MM | KC 28 | Indian Agent |
| 13484 | OSCAR AUTO FLUX, | STFL1 | F48P2-EM12K SUBMERGED ARC WELDING FLUX FOR STRUCTURAL APPLICATION | NOT APPLICABLE | OSCAR AUTOFLUX GR.II | Manufacturer |
| 13486 | A V WELDTECH PVT.LTD., | STFL1 | | NOT APPLICABLE | AV EZEWELD 18L | Manufacturer |
| 15099 | THERMIT ALLOYS PRIVATE LTD, | STFL1 | | NOT APPLICABLE | CONWELD-AB | Manufacturer |
| 10081 | ESAB INDIA LTD | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | OK FLUX 10.81L | Manufacturer |
| 10785 | ADOR WELDING LIMITED | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | AUTOMELT GR.II | Manufacturer |
| 11701 | SUPER WELD PRODUCTS | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | SWP40T | Manufacturer |
| 11712 | TAPADIA ENGINEERS & TRADERS P.LTD. | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | TPD-50 | Manufacturer |
| 13211 | D&H INDIA LIMITED | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | SUPERMELT II | Manufacturer |
| 13484 | OSCAR AUTO FLUX, | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | OSCAR AUTOWELD GR. I | Manufacturer |
| 14309 | S.CHEMS & ALLIED PRODUCERS PVT LIM | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | SURE FLUX GP | Manufacturer |
| 14791 | ANAND ARC LTD., | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | ANAND MELT - 1 | Manufacturer |
| 15082 | ROYAL WELDING WIRES PVT. LTD., | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | JACKSUN SFA GRADE- 1 | Manufacturer |
| 15085 | VOLTARC ELECTRODES (P) LTD, | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | SUBARC-1 (EL-8) | Manufacturer |
| 15099 | THERMIT ALLOYS PRIVATE LTD, | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | CONWELD - RM | Manufacturer |
| 19114 | WELMET TECHNOLOGIES PVT. LTD., | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | WELMET FLUX 81-L | Manufacturer |
| 19695 | SUBMER FLUX TECHNOLOGIES, | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | SHINE FLUX | Manufacturer |
| 19735 | RENUKA FLUXES COMPANY, | STRFL | SAW FLUX STRUCT.WELD | NOT APPLICABLE | RENUKA | Manufacturer |
| 10081 | ESAB INDIA LTD | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | ESAB FERROSPEED PLUS | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | NORMA | Manufacturer |


E SURESH
 Engineer / SDC
 Materials Management
 Bharat Heavy Electricals Limited
 600 014, Tamil Nadu - 600 014


R. ARIVAZHAGAN
 Dy. General Manager
 Welding Technology Centre
 BHEL, TRICHY - 620 014


M. KURINJIARASI
 Manager / Purchase / WC & CPSP
 Materials Management
 Bharat Heavy Electricals Limited
 600 014, Tamil Nadu - 620 014

List of Approved Structural Welding Consumables Vendors (as on 20.09.2025)

| Vendor No | Vendor Name | Mat Group | Description | Size Detail | Brand | Vendor Type |
|-----------|--|-----------|------------------------------|--------------------------------|----------------------|--------------|
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | REGULAR-S. | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | MAILARC 13R | Manufacturer |
| 11380 | MALU ELECTRODES PVT.LIMITED | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | MANGALAM E 6013 | Manufacturer |
| 13211 | D&H INDIA LIMITED | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | STANDARD | Manufacturer |
| 13538 | WELDCOM ELECTRODES PVT.LTD., | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | NOVAX - 13 | Manufacturer |
| 13549 | ATHARV WELDING TECHNOLOGIES (INDIA) PVT. LTD., | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | AWT E6013 | Manufacturer |
| 13690 | GEE LIMITED, | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | GEECON PINK | Manufacturer |
| 13906 | VOESTALPINE BOHLER WELDING | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | MARUTI 44- | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | ROYAL S | Manufacturer |
| 14429 | ALPHA FLUX & ELETRODES, | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | WELDER - G | Manufacturer |
| 15082 | ROYAL WELDING WIRES PVT. LTD., | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | JACKSON 5 | Manufacturer |
| 15085 | VOLTARC ELECTRODES (P) LTD, | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | SPEEDARC E-6013 | Manufacturer |
| 15087 | V.N.C.ELECTRODEES, | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | BEST ARC MS11- | Manufacturer |
| 15090 | RAJ KESARI ELECTRODES PVT LTD. | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | RAJCORD-13S | Manufacturer |
| 15929 | WELDALL ELECTRODES (INDIA) | WCC01 | SMAW ELECTRODE E6013 | DIA: 2.5,3.15,4.0 & 5.0 MM | WELDALL | Manufacturer |
| 16168 | P.R.Industries | WCC01 | SMAW ELECTRODE E6013 | SIZE DIA. 2.5,3.15,4.0 & 5.0MM | ANAND-13 | Manufacturer |
| 17451 | WELDFAST ELECTRODES PVT LTD, | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | WELDFAST SUPER | Manufacturer |
| 17644 | VARUN ELECTRODES PVT. LTD., | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | PRIMA-6013S | Manufacturer |
| 17814 | CALCUTTA ELECTRODES PVT. LTD., | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | SHIVA-S | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | WCC01 | SMAW ELECTRODE E6013 | DIA 2.50,3.15,4.00 & 5.00 | GM 20 | Manufacturer |
| 19684 | MANOHAR ELECTRODES PVT. LTD | WCC01 | SMAW ELECTRODE E6013 | DIA 2.5, 3.15, 4.0 & 5.0 MM | MANOHAR E-6013 | Manufacturer |
| 19808 | VAISHALI ELECTRODES | WCC01 | SMAW ELECTRODE E6013 | DIA 2.5, 3.15, 4.0 & 5.0 MM | VAISHALI ADVANI 6013 | Manufacturer |
| 19809 | ANUVRAT INDUSTRIES | WCC01 | SMAW ELECTRODE E6013 | DIA 2.5, 3.15, 4.0, & 5.0 MM | ANUBOND 6013 | Manufacturer |
| 100944 | SRI LAXMI ELECTRODES CO | WCC01 | SMAW ELECTRODE E6013 | DIA 3.15 & 4.0 MM | ADVANI ARC E6013 | Manufacturer |
| 101180 | COMINT SYSTEMS AND SOLUTIONS PVT | WCC01 | SMAW ELECTRODE E6013 | 2.5, 3.15, 4.0 & 5.0 MM. | BRAVLD E6013 | Manufacturer |
| 10081 | ESAB INDIA LTD | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | ESAB-36H | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | SUPRATHERME | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | SUPABASE 7018 | Manufacturer |
| 11227 | HONAVAR ELECTRODES PVT. LTD., | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | ULTIMATE - 18---- | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | MAIL ARC 18 | Manufacturer |
| 11380 | MALU ELECTRODES PVT.LIMITED | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | MANGALAM E 7018 | Manufacturer |
| 13211 | D&H INDIA LIMITED | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | SUPER LH | Manufacturer |
| 13542 | SAITRON ENGINEERS PVT. LTD, | WCC10 | E7018 SMAW Electrode (Strc.) | DIA. 2.50,3.15,4.00 & 5.0MM | SAITRON LH-7018 | Manufacturer |
| 13690 | GEE LIMITED, | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | GRICON GREEN | Manufacturer |
| 13906 | VOESTALPINE BOHLER WELDING | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | ULTRA - 7018 | Manufacturer |
| 13911 | ROYAL ARC ELECTRODES LIMITED | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | ROYAL THERM | Manufacturer |
| 14429 | ALPHA FLUX & ELETRODES, | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | SUPER WELD 7018 | Manufacturer |
| 14791 | ANAND ARC LTD., | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | ANAND THERME | Manufacturer |
| 15082 | ROYAL WELDING WIRES PVT. LTD., | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | JACKSON 18H | Manufacturer |


E SURESH

Engineer / SDC

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BHEL, TRICHY - 620 014


M. KURINJIARASI

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List of Approved Structural Welding Consumables Vendors (as on 20.09.2025)

| Vendor No | Vendor Name | Mat Group | Description | Size Detail | Brand | Vendor Type |
|-----------|----------------------------------|-----------|------------------------------|------------------------------|----------------------|---------------|
| 15085 | VOLTARC ELECTRODES (P) LTD, | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 MM | SPEEDARC E-7018 | Manufacturer |
| 15087 | V.N.C.ELECTRODEES, | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | BESTARC-LH-18 | Manufacturer |
| 15090 | RAJ KESARI ELECTRODES PVT LTD. | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | SUPERLET - 18. | Manufacturer |
| 15833 | THIRUMALA ELECTRODES CO., | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | SEVEN ARCS-18 | Manufacturer |
| 17451 | WELDFAST ELECTRODES PVT LTD, | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 MM | WELDFAST LH 18 | Manufacturer |
| 17644 | VARUN ELECTRODES PVT. LTD., | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | PRIMA7018 | Manufacturer |
| 17814 | CALCUTTA ELECTRODES PVT. LTD., | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | SHIVATHERME-18 | Manufacturer |
| 18300 | SUPERON SCHWEISSTECHNIK INDUSTRI | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | SUPERCITO OERLICON E | Manufacturer |
| 18432 | VIJAY ELECTRODES AND WIRES PVT. | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | VIJAY-7018 | Manufacturer |
| 18705 | MODI HITECH INDIA LTD., | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.50,3.15,4.00 & 5.00 | GM 18 | Manufacturer |
| 101020 | EXCEL CRAFT PRIVATE LTD | WCC10 | E7018 SMAW Electrode (Strc.) | 2.5, 3.15, 4.0 & 5.0 MM | MEDIOCARB-7018 | Manufacturer |
| 101180 | COMINT SYSTEMS AND SOLUTIONS PVT | WCC10 | E7018 SMAW Electrode (Strc.) | DIA 2.5, 3.15, 4.0 & 5.0 MM | BRAVLD E 7018 | Manufacturer |
| 10081 | ESAB INDIA LTD | WCW01 | EL-8 SAW WIRE | DIA.2.4,3.2 & 4.0MM | OK AUTROD 12.08L | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCW01 | EL-8 SAW WIRE | DIA.2.0 TO 5.0MM | AUTOTHERME GRADE A | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCW01 | EL-8 SAW WIRE | DIA.2.4,3.2 & 4.0MM | AUTOMELT GR.A | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCW01 | EL-8 SAW WIRE | DIA.2.0 TO 5.0MM | MAILAM SAW 8 | Manufacturer |
| 13211 | D&H INDIA LIMITED | WCW01 | EL-8 SAW WIRE | DIA.2.0 TO 5.0MM | SUPERMELT GR-A | Manufacturer |
| 13486 | A V WELDTECH PVT.LTD., | WCW01 | EL-8 SAW WIRE | DIA: 4.0 MM | AV 1 | Manufacturer |
| 14791 | ANAND ARC LTD., | WCW01 | EL-8 SAW WIRE | DIA.2.0 TO 5.0MM | ANAND SAW - 1 | Manufacturer |
| 15085 | VOLTARC ELECTRODES (P) LTD, | WCW01 | EL-8 SAW WIRE | DIA.2.4,3.2 & 4.0MM | SAW WIRE EL - 8 | Manufacturer |
| 15810 | NOUVEAUX INDUSTRIES (P) LTD., | WCW01 | EL-8 SAW WIRE | DIA.2.4,3.2 & 4.0MM | NOUVAX | Manufacturer |
| 16166 | EVERSHINE WIRES | WCW01 | EL-8 SAW WIRE | DIA.2.0 TO 5.0MM | SHINE ARC | Manufacturer |
| 16314 | SUN WIRES. | WCW01 | EL-8 SAW WIRE | DIA.2.50MM TO 5.0MM | SUN WIRES | Manufacturer |
| 19114 | WELMET TECHNOLOGIES PVT. LTD., | WCW01 | EL-8 SAW WIRE | DIA.2.0 TO 5.0MM | WELMET WIRE EL8 | Manufacturer |
| 10081 | ESAB INDIA LTD | WCW15 | WeldWire SAW EM12K | DIA.1.6,2.0,2.4 & 3.2MM | OK AUTROD 12.22L | Manufacturer |
| 10774 | D&H SECHERON ELECTRODES PVT LTD. | WCW15 | WeldWire SAW EM12K | DIA.1.6,2.0,2.4 & 3.2MM | AUTOTHERME GRADE B | Manufacturer |
| 10785 | ADOR WELDING LIMITED | WCW15 | WeldWire SAW EM12K | DIA.1.6,2.0,2.4 & 3.2MM | AUTOMELT EM12K | Manufacturer |
| 11378 | MAILAM INDIA PRIVATE LIMITED | WCW15 | WeldWire SAW EM12K | DIA.1.6,2.0,2.4 & 3.2MM | MAILAM SAW12 | Manufacturer |
| 13486 | A V WELDTECH PVT.LTD., | WCW15 | WeldWire SAW EM12K | DIA:4 MM ONLY | AV 2 | Manufacturer |
| 15810 | NOUVEAUX INDUSTRIES (P) LTD., | WCW15 | WeldWire SAW EM12K | DIA.1.6,2.0,2.4 & 3.2MM | NOUVAARC S2 | Manufacturer |
| 16166 | EVERSHINE WIRES | WCW15 | WeldWire SAW EM12K | DIA 2.0, 2.4, 3.2 & 4.0 MM | SHINE ARC-12K | Manufacturer |
| 19114 | WELMET TECHNOLOGIES PVT. LTD., | WCW15 | WeldWire SAW EM12K | DIA.1.6,2.0,2.4 & 3.2MM | WELMET WIRE EM12K | Manufacturer |
| 20047 | KANEMATSU TRADING CORPORATION | WCW15 | WeldWire SAW EM12K | DIA.1.6,2.0,2.4 & 3.2MM | US-29 | Foreign Agent |
| 20563 | VOESTALPINE BOHLER WELDING | WCW15 | WeldWire SAW EM12K | DIA.1.6,2.0,2.4 & 3.2MM | UNION S2SI | Manufacturer |



E SURESH

Engineer / SDC

Materials Management

Bharat Heavy Electricals Limited
Tiruchirappalli, Tamil Nadu - 620 014



R. ARIVAZHAGAN

Dy. General Manager

Welding Technology Centre
BHEL, TRICHY - 620 014



M. KURINJIARASI

Manager / Purchase / WC & CPSP

Materials Management

Bharat Heavy Electricals Limited
Tiruchirappalli, Tamil Nadu - 620 014